

Rush.

Work Order ID 140844

140844

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January 20, 2016 1:36:20 PM

Item ID: D4379-5 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Wearplate Cup

Start Date: 1/20/2016 Start Qty: 80.00 *80*

Required Date: 1/27/2016 Req'd Qty: 80.00 *80*

Reference: Cust Item ID:

Customer:

Approvals: Process Plan: 54 Date: 20160120 Tooling: Date: Run Start *NR1*

QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4379	C								
100		0.00							
100									
Doosan	Memo	0.11							
Doosan Lathe	turn as per Dwg and folio FB300								
	Dwg Rev: <u>C</u>								
	FOLIO REV: <u>AA</u>								
	Deburr								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.01							
Quality Control									

DAS
40
9-89

93

φ

DAS
45

9-89

201601-25

DAS
45

9-89

201601-25

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Item ID: D4379-5 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Wearplate Cup
Start Date: 1/20/2016 Start Qty: 80.00 ***80*** Cust Item ID:
Required Date: 1/27/2016 Req'd Qty: 80.00 ***80*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.03				93	0		DAS 08 9-89
Quality Control									
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.01				93			DAS 6 9-89
Packaging	LOCATION: WA001								JAN 27 2016
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.13				ML5			JAN 27 2016
Quality Control									

ML5 JAN 27 2016

Picklist Print

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Work Order ID: 140844

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Parent Item: D4379-5

D4379-5

Parent Item Name: Wearplate Cup

Start Date: 1/20/2016

Required Date: 1/27/2016

Start Qty: 80.00

Required Qty: 80.00

Comments: IPP REV:A NEW ISSUE 14-04-01 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R1.000		Purchased		No			f	8.2360		3.452632			

M304R1 000

304 round bar 1.00

Location

Loc Qty

Loc Code

MAT

8.236

m133699

8.236

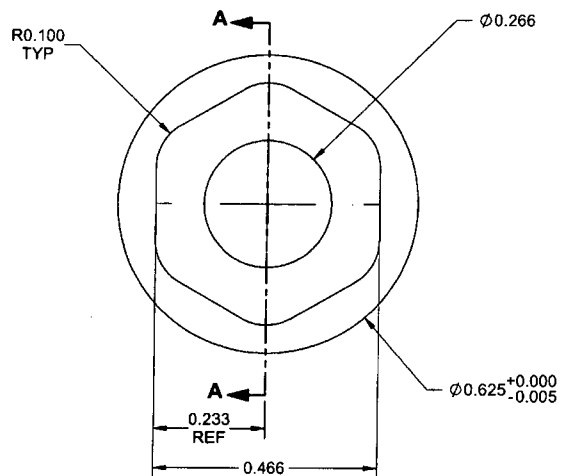
4.511

DAS

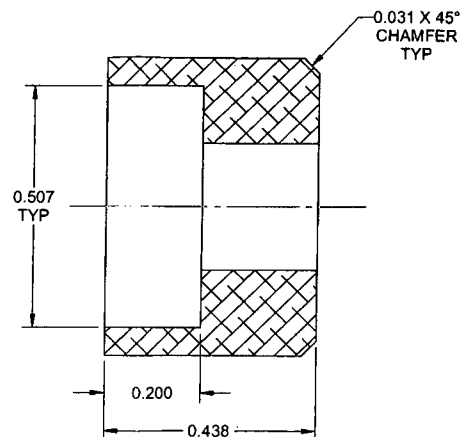
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9-80

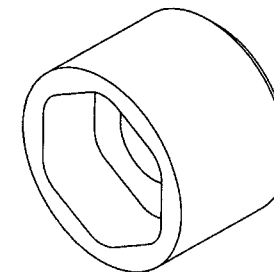
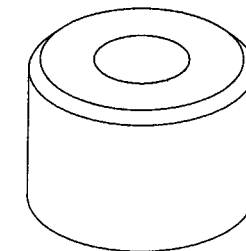
2016-01-25



D4379-1 WEARPLATE CUP



SECTION A-A



- NOTES:**
 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276
 REF. DART SPEC M304R
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.02 lbs

RELEASED

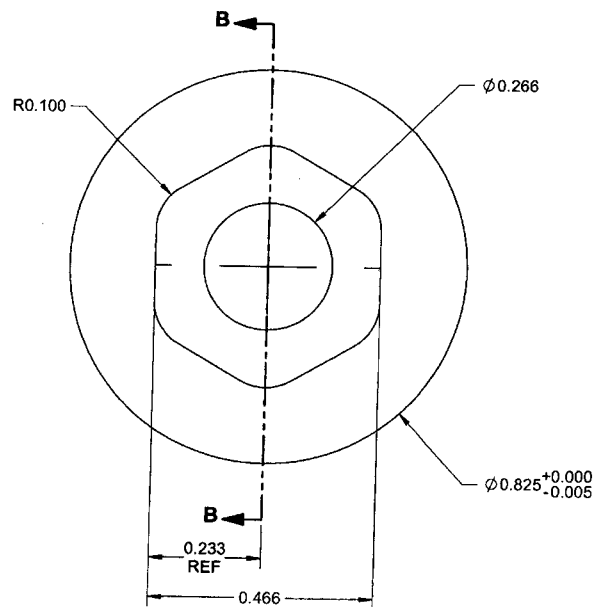
2014 MAR 29 *d*
 ECN 14-544

20160120

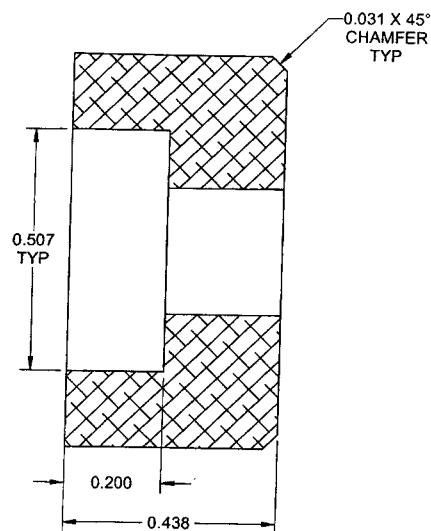
SA 140844

DESIGN	ADD D4379-5 WEARPLATE CUP	DB	14.03.19
CHECKED	ADD D4379-3 WEARPLATE CUP	AP	12.07.04
APPROVED	NEW ISSUE	AJS	11.03.22
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. C
MFG. APPR.	DD	D4379	SHEET 1 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	WEARPLATE CUP	NTS
DATE	14.03.19	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

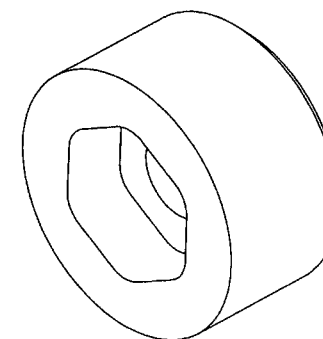
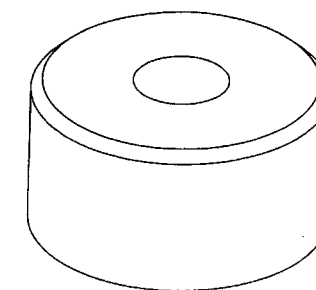
APPROVED



D4379-3 WEARPLATE CUP



SECTION B-B



RELEASED

2014 MAR 29 *q*

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276
REF. DART SPEC M304R
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.05 lbs

APPROVED	DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	DB		
	CHECKED	AP	DRAWING NO.	REV. C
	MFG. APPR.	DD	D4379	SHEET 2 OF 3
	APPROVED	MP	TITLE	SCALE
	DE APPR.	DS	WEARPLATE CUP	NTS
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